

Large Spark-Ignition Engine Exhaust Emission Standards (> 19 kW), HC+NOx/CO in g/kW-hr (Durability Period)

Displacement Category	Test Cycle	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015 +
≤ 825 cc	Steady-state testing	—	12.0 / 549 (1000 hours or 2 years)									8.0 / 549 (1000 hours or 2 years)				
>825 cc - ≤ 1.0 liter												6.5 / 375 (1000 hours or 2 years)				0.8 / 20.6 ^d (1000hr/2yr)
> 1.0 liter	Steady-state testing	4.0 / 49.6 ^a			4.0 / 49.6 (3500 hours or 5 years)			2.7 / 4.4 ^b (5000 hours or 7 years)			0.8 / 20.6 (5000 hours or 7 years)					
	Transient testing	—						2.7 / 4.4 ^b (5000 hours or 7 years)			0.8 / 20.6 (5000 hours or 7 years)					
	Field testing	—						3.8 / 6.5 ^c (5000 hours or 7 years)								

a) A manufacturer must show that at least 25% of its California engine sales comply with the standards in 2001, 50% in 2002, and 75% in 2003.

b) For the 2007 through 2009 model years, manufacturers may alternatively certify their engines according to the following formula: $(\text{HC} + \text{NOx}) \times \text{CO}^{0.784} \leq 8.57$

c) Starting in 2007, manufacturers may apply the following formula to determine alternate emission standards: $(\text{HC} + \text{NOx}) \times \text{CO}^{0.791} \leq 16.78$

d) For 2011 and subsequent model years, large spark-ignition engines used in off-highway motor vehicles that, with the exception of payload capacity, meet the "Off-Road Sport Vehicle" or "Off-Road Utility Vehicle" definitions need not meet the 2015 and subsequent exhaust emission standards.

Large Spark-Ignition Engine Evaporative Emission Standards

Displacement Category	Model Year	Evaporative Emission Standards	Requirements
≤ 1.0 liter	2011 and later	Same as SORE ≥ 225 cc	Same as SORE ≥ 225 cc
> 1.0 Liter	2007 and later	Evaporative hydrocarbon emissions (0.2 g/gal of fuel tank capacity)	Use a tethered or self-closing gas cap on a fuel tank that stays sealed up to a positive pressure of 24.5kPa (3.5 psig) or a vacuum pressure of 0.7 kPa (0.1 psig).
		Fuel lines	For nonmetallic fuel lines, manufacturers must specify and use products that meet the Category 1 specifications in SAE J2260 (November 1996).
		Prevent fuel boiling at an ambient temp	Note that gasoline with a Reid vapor pressure of 62 kPa (9 psi) begins to boil at about 53 °C.
		Design-based certification	Design-based certification as described in subpart F, Title 40 CFR 1048.105 and 1048.245, as adopted July 13, 2005, may be used instead of generating new emission data.

Large Spark-Ignition Engine Fleet Average Emission Level Standards, HC+NOx in g/kW-hr

Fleet Type	Initial Compliance Date		
	1/1/2009	1/1/2011	1/1/2013
Large Forklift Fleet (≥ 26 pieces of equipment)	3.2	2.3	1.5
Medium Forklift Fleet (4 - 25 pieces of equipment)	3.5	2.7	1.9
Non-forklift Fleet (≥ 4 sweeper/scrubbers, industrial tow tractors, or pieces of airport ground support equipment, alone or in combination)	4.0	3.6	3.4

Large Spark-Ignition Engine Optional Exhaust Emission Standards in g/kW-hr

Model Year	Engine Displacement	Durability Period	HC+NOx	CO
2007 - 2009	> 1.0 liter	5000 hours or 7 years	2.0	6.4
2007 - 2009	> 1.0 liter	5001 hours or 7 years	1.3	11.1
2007 - 2009	> 1.0 liter	5002 hours or 7 years	0.8	20.6
2007 - 2009	> 1.0 liter	5003 hours or 7 years	0.5	20.6
2007 - 2009	> 1.0 liter	5004 hours or 7 years	0.3	20.6
2007 - 2009	> 1.0 liter	5005 hours or 7 years	0.1	20.6
2010 and subsequent	> 1.0 liter	5006 hours or 7 years	0.5	20.6
2010 and subsequent	> 1.0 liter	5007 hours or 7 years	0.3	20.6
2010 and subsequent	> 1.0 liter	5008 hours or 7 years	0.1	20.6